

D.O. CARINENA

EL VINO QUE NACE DE LAS PIEDRAS

DOSSIER D.O. CARIÑENA

HISTORY

The origin of vineyards in Aragonmust be found in a regioncalledCeltiberian, where the Roman villa of Carae (today, Cariñena) lay. It is known that the inhabitants of Carae usedtodrink mead (wine mixedwithhoney), already in the 3rd Century B.C.

In 1415, Cariñena wines were in the list of favouritefoods and drinks Fernando I of Aragonhadplannedtotakewithhim on a triptoNice, whichfinallyneverhappened, in ordertodiscusswith the Emperor, the CatholicChurchSchism. Accordingto Esteban Sarasa Sanchez, Lecturer of Medieval History at the University of Zaragoza, the kingpointedouthispreference for the wines of Cariñena and Longares, the cheese from Peñafiel, the curedhams of the Pyrenees, and the wheat from Zaragoza.

ManySpanish and foreigntravellerswhojourneyedinto the country mentioned in theirchronicles the wines of Cariñena. Enrique Cock relates how in 1585 Philip II waswelcomedto Cariñena by two springs of wine, "onespringpouringwhite wine, and another, red wine, from both of whichonecoulddrinktotheirheart'scontent."

In 1696 the town of Cariñena passed the so-called Vine Statutes, in ordertolimit vine plantingaccordingto the quality of the soil of the would-be vineyard. It is notby chance that the fourteentownsascribedto the Designation of Origin have been pioneers in acquiring the duties and privileges that winegrowingentails.

"If this is your own wine, one has toadmit that the PromisedLand is verynear." Withthesewords, Voltaire, the French philosopher, thanked the Count of Aranda for sendingsomedelicious wines from hisown cellar in Almonacid de la Sierra. It was the year 1773 and not the first time that distinguished and enlightenedpersonalitieswereseducedby the wines of Cariñena. José Townsend, in 1786, usedtosay: "the wine produced in this region is of the bestquality and I don't have anydoubt that it will be much coveted in England as soon as communications by sea are established".

Later on, in 1809, Alexandro Laborde explainedhow "an exquisite wine, particularly known as Grenache" wasmade in Cariñena. In 1862, Charles Davillier wrote in his travelling diary: "Some leagues from (...) the vineyards of Cariñena, famous in Spainthrough the ages, stretchout. Cariñena white wine, whosename can be seen in every wineshop in Madrid, deservesto be better-known out of Spain, especially the wine obtained from the Grenache grape."

The lastgreatbattle for Cariñena wines took place at the end of the 19th Century. The phyloxera haddevastated the vineyards in France, and someimportant French winegrowingfamiliesdecidedtosettledown in this area of Aragon, which from that time on developedanincreasinglyimportantcommercial and scientificactivitywhich lead, amongotherthings, to the construction of the narrow-gauge railwaybetween Cariñena and Zaragoza, inaugurated in 1887 totransport the local wine productionsoldabroad.

Subsequently, the first National Winegrowing Congress washeld in Zaragoza in 1891, where Cariñena's pioneeringspiritbecameapparent. The historical trajectory and the exemplary behaviour of the winegrowers in their fight against phyloxera, a pestwhich haddevastated the European vineyards at the end of the 19th Century, earned for Cariñena the title of town, awarded by king Alphonso XIII in 1909.

In 1932, at the time when the designations of originwerecreated, the Oenologic Station of Cariñena wasfounded, from which new techniques for winegrowing and winemakingwerepromoted. However, the Civil War and its consequencesdelayed the turntowardsqualityuntil the sixties, shortly after the wines started to be bottled.

It is in the eightieswhen the industrytakes the big step towardsquality, with the introduction of new winegrowingsystems, the investment in technology and the adoption. of new winemakingpractices.

REGULATORY COUNCIL

• REGULATORY COUNCIL FUNCTIONS

- 1. The following purposes and functions correspond to the governing bodies of the Regulatory Council, among others:
 - a) Ensure the prestige and promotion of the D.O.P and denounce, where appropriate, anyincorrect use before the competent administrative and jurisdictional bodies.
 - b) Manage the records of operators of the D.O.P.
 - c) Ensurecompliance with the specifications.
 - d) Investigate and disseminate the knowledge and application of the production and marketing systems of the D.O.P and inform the operators that request it and the Administration on these matters.
 - e) Proposemodifications to the specifications, regulations and statutes.
 - f) Issue a non-bindingreport for the authorization of new plantings, replanting and normal replacement of vines on landlocated in the productionarea, for the purpose of their registration in the Vineyard Registry of the D.O.P.
 - g) Informconsumersabout the qualitycharacteristics of D.O.P wines
 - h) Carryoutpromotionalactivities.
 - i) Prepare production, processing and marketing statistics of coveredproducts, for internal use and for dissemination and general knowledge.
 - j) Establish and manage the obligatoryquotas and the fees for the provision of services.
 - k) Issue certificates of origin and guaranteemarks.
 - l) Establish the minimumrequirements that the commerciallabels of the covered wines must meet, in those aspects that affect the D.O.P.
 - m) Establish, for each campaign, based on quality defense and improvement criteria, and within the limits set by the specifications, the yields, maximum production or transformation limits or any other aspect of the annual situation that may influence these processes.
 - n) Set the minimum control requirements to which each operator must submit in each and everyone of the phases of production, processing and marketing, as well as the minimum control requirements for the initial granting and maintenance of the certification.
 - ñ) Collaboratewith the competentauthorities, particularly in the maintenance of officialpublicrecords, as well as with the bodies in charge of control.
 - o) Ensure the sustainabledevelopment of the geographical area.
 - p) Prepare, approve and managetheirbudgets.
 - q) Qualifyeach vintage orharvest.
 - r) Otherfunctionsattributed to them by the statutes.
- 2. The control structure of the Regulatory Council is responsible for verifyingcompliancewith the specifications, for whichpurposeit is accreditedbefore the National Accreditation Entity (ENAC) in compliancewith the ISO/IEC 17065 "Conformity Assessment. Requirements for organizations that certifyproducts, processes and services (or Standard that replacesit), in accordancewith the provisions of article 39.2.d) of Law 9/2006 of November 30.

CONTROL AND CERTIFICATIONS

The concept of quality in the designation of origin wines can be understood as the sum of legal orregulated quality, foodquality, industrial and commercial quality, and sensorial or organoleptic quality.

To support and increase this quality, the Regulatory Council of Cariñena Designation of Origin has established a series of control mechanisms, which can be divided in two maingroups:

- 1. Constant control of the productionmeans.
- 2. Certification control. Qualification Plan.

The first control consists in keeping of registerbooks of vineyards, wineries, wine cellars, bottlingplants and ageingcellars, as well as the declarationsaboutpastproductions and the current stocks of the registeredcompanies.

The certification control is done through the so calledQualification Plan, whosemaingoal is no otherthan the surveillance and verification of the product'sgeographicalorigin and typicity beforeitenters the market. The Qualification Plan covers two types of control: administrative control and productcertification, which in turn, consists of the physical-chemical and the sensorial analysis.

TECHNICAL SERVICES

The monitoring and sanitary control of the vineyards of the ProtectedDesignation of Origin are carriedoutthrough the Technical Services of the Regulatory Council of the Cariñena PDO, togetherwith the Agrupaciones para Treatmentsintegrated in Agriculture (ATRIAS) of the area, whosemainobjective is torationalize to the maximum the treatments that are applied everyyearto the vines. The Technical Services are headed by qualified personnel and have all the technological and scientific support of the Government of Aragon. From the Technical Services a continuous work of advice is maintained to the viticultores, who frequently resort to tottosolve their small daily problems.

CONTACT

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CERTIFICATION AGENCY: ACCREDITED BY ENAC. 76 / C-PR193, since June 2011.

• STRUCTURE

- 1. The Plenary is the collegiategoverningbody of the Regulatory Council and represents the winegrowers and wineriesregistered in the PDO registers.
- 2. The plenarysessionwill be composed of:
 - a) The President of the Regulatory Council.
 - b) The Vice President of the Regulatory Council.
 - c) The vowels. The holders and substitutes of the vocalías will be chosenby and among the persons, natural or legal, registered in the records of the DOP for a mandate of fouryears. When a legal person is elected as a member, he willdesignate the natural persontorepresentit in the sessions of the Plenary. The statuteswill determine the number of members, and theremust be, in any case, paritybetween the representatives of the viticulturist sector and the viticulturist sector.
 - d) Two delegates from the Department for agrarianmatters of the Government of Aragon, appointed by their Counselor, with voice but no vote.
 - e) The Secretary of the Regulatory Council, withvoicebut no vote.



FULL OF THE REGULATORY COUNCIL

PRESIDENT: ANTONIO UBIDE BOSQUED

VICEPRESIDENT: FERNANDO PELIGERO DOMEQUE

SECRETARY GENERAL: CLAUDIO HERRERO EZQUERRO

VITÍCOLASECTOR: JULIO GARCÍA ORTIGOSA

FERNANDO PELIGERO DOMEQUE

JOSÉ BUIL TORTAJADA

JOSÉ JAVIER RUIZ CRISTÓBAL

CARLOS RAFAEL BÁGUENA BURILLO

BODEGAS AÑADAS, S.A. - IGNACIO LÁZARO DELGADO

VINÍCOLA SECTOR:

GRANDES VINOS Y VIÑEDOS, S. A. BODEGAS SAN VALERO, S. COOP. BODEGAS PANIZA, S. COOP.

COVINCA SOCIEDAD COOPERATIVA

BODEGAS IGNACIO MARÍN, S.L.

BODEGAS HERMANOS TORCAL, S.L.

- JOSE ANTONIO BRIZ SANCHEZ

- ANTONIO SERRANO ESPINOSA

- JOSÉ MARÍA ANDRÉS ALTÉS

- JOSÉ MARÍA NIEVES NUIN

- LUIS MARÍN PARDOS

- MYRIAM PILAR JOVEN TORCAL

DELEGATES: ROSARIO COSTA ESCANDIL

ENRIOUE NOVALES ALLUÉ

PERSONAL REGULATORY COUNCIL

SECRETARY GENERAL: ADMINISTRATION DEPARTMENT:

TECHNICAL AREA

CLAUDIO HERRERO EZQUERRO TERESA MURILLO BEGUÉ **TASTING PANEL:** JESÚS ISIEGAS MAINAR **VITICULTURE REGISTER:** ESTHER ESTEBAN DEZA

STRUCTURE CONTROL:

DIRECTOR OF CERTIFICATION: OLGA SANZ SANTAMARÍA MIGUEL ÁNGEL GRACIA TENA

MUSEUM: ANA MARIA GARCÍA SERRANO

PROMOTION DEPARTMENT: CONTRACT WITH GRUPO PUBLICITARIO CARIÑENA, AIE

DIRECTOR OF MARKETING:JOSE LUIS CAMPOS TORRECILLA

PROMOTIONDEPARTAMENT: LAURA RUIZ GARCÍA

MATRINA PIQUER GIMENO

VITICULTURE

ÁREA PRODUCTION

Cariñena, located in the Valley of the river Ebro, has anextension of 14.110 hectars of vineyards, distributed in the municipalities of Aguarón, Aladrén, Alfamén, Almonacid de la Sierra, Alpartir, Cariñena, Cosuenda, Encinacorba, Fuendetodos, Longares, Mezalocha, Muel, Paniza, Tosos and Villanueva de Huerva, Vistabella de Huerva. Around 1.398 winegrowers look after thesevineyards, whichdoubtlesslyconstitute the maineconomicactivity of the region.

Cariñena lies in anoutstandinggeographical site, sinceit is locatedalong the axis communicating the Ebro Valley and the region of Levante, as well as along the North-South axis structuring the territory of Aragon. This position turns Cariñena into a true alternative link between the Basque Country and the Community of Valencia. Beingnear the French bordermakes Cariñena aninterestingnode in the cultural and commercialrelationshipswithEurope. The motorwaylinking the Regional Community of Valencia with France goesthroughAragon, reinforcing the strategicvalue of Cariñena's location.

The Designation of Origin is 47 Km South of Zaragoza, 290 Km far from Madrid and 360 from Barcelona.



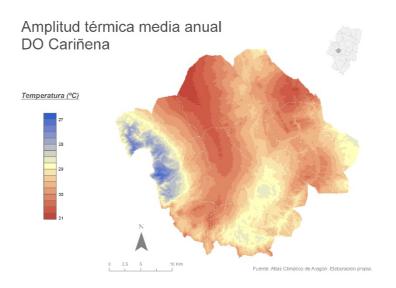
CLIMATOLOGY

Ifthere is onereasonwhy Cariñena winegrowers can consider themselves privileged, it is because of the land and climate qualities for vine growing. The soil, climate, altitude (between 400 and 800 metres) and the relief are combined in a way that makes the landenormously suitable for winegrowing. This combination favours the

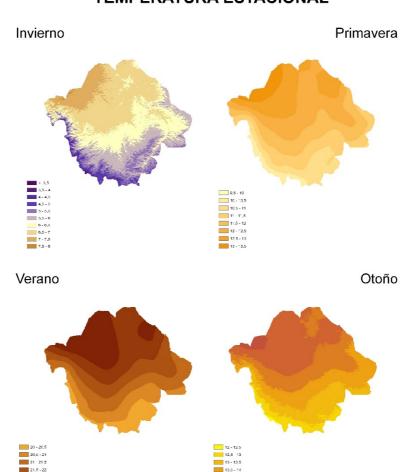
existence of severalmicroclimates, providing the wines of Cariñena Designation of Origin with a widerange of possibilities.

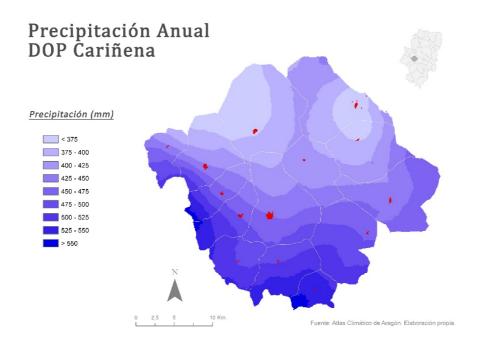
As aninlandterritory, the climate of this area is defined as temperatewith a continental quality, having coldwinters and veryhotsummers. This continental trait, with frequentwinds and torrential rivers, leads to little rainfall and a semiaridland scape. The mainfeature of the typical wind in this area, called "cierzo", is that it contributes to the dryclimate. However, the mountains' proximity has a positive effect on the rainfall, providing the higherlands with higher and more persistent annual averages than the plains, where the rain episodes adopt the form of springs howers or summer storms.

The rainfallnear the mountains is between 350 and 540 mm.Accoring to Winkler Amerine's bioclimaticclassification, the region of Campo de Cariñena is specially endowed for the elaboration of red and rosé wines, as well as naturally sweetones.



TEMPERATURA ESTACIONAL





EDAPHOLOGY

Campo de Cariñena is a plainenclosedto the southwestby the IberianRange; the mineral materials descending from the mountains to the plain, determine the land use. In the foothills the soils are poor, with a rocky substrate, yielding poorly and posing serious difficulties for the use of machinery.

As the foothills lose altitude, the slopesdescend more smoothlyuntiltheybecome the plain of Cariñena. The soils are composedbypebbles from the alluvial and colluvialdeposits and present the necessaryconditions for vine growing, since this cropdoesnot have a highdemand for water, butwhenobtained, it is kept for a long time. In this area, the climatebecomesmilder and the vines find the ideal environment for theirdevelopment.

In turn, the plainwhichextendsparallelto Algairén Mountains, where more than 80% of the Designation of Origin surface is located, is constituted by miocene clays. Fourmaintypes of soil can be foundhere:

- 1. Chipping. Brownishlimestonesoils on top of allochthonous deposits, withreddish-brown soil patches. this is the mostwidespreadtype of soil in the area of Cariñena Designation of Origin.
- 2.Royal. Southernbrownishsoils on top of slates, mainly, and quartzites, with xeroranker and lithosoil patches. This is the secondmostwidespreadtype of soil in the Designation of Origin.
- 3.Strongclaysoils. Terracedsoils on top of brownishlimestones on verydamaged glacis or allochthonous lime deposits.
- 4.Calar. Xerorendzina soil on top of loams, sandstone and sometimesgypsum, withbrownishlimestone and lithosoil patches.

Anothertype of soils, whichcover a smallerarea within Cariñena designation of origin, are the alluvialsoils, originatedbysediments

from the rivers Jalón

and Huerva, in the Almonacid de la Sierra, Mezalocha and Villanueva Geología DO Cariñena

Legenda

ALUVIALES Y FONDOS DE VALLE

TERRAZAS

CANTOS, ARINAS Y ARCILLAS (Indeferenciado)

GLACIS

ZONAS ENDORREICAS

Y PESOS

DOLOMIAS

ARCILLAS

MARGAS

DOLOMIAS

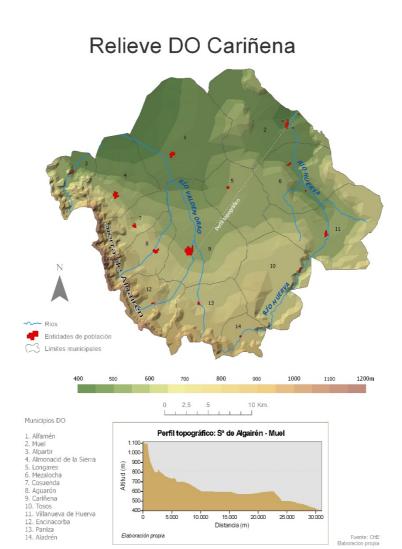
ARCILLAS

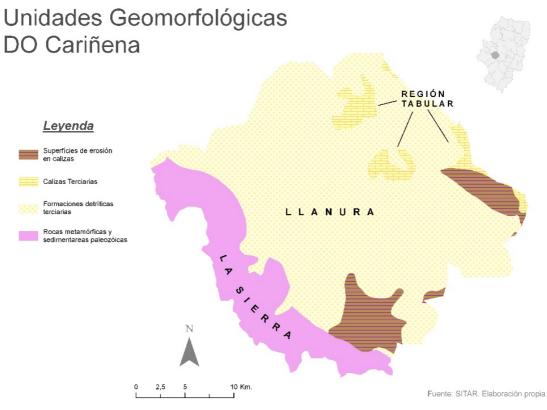
CONGLOMERADOS

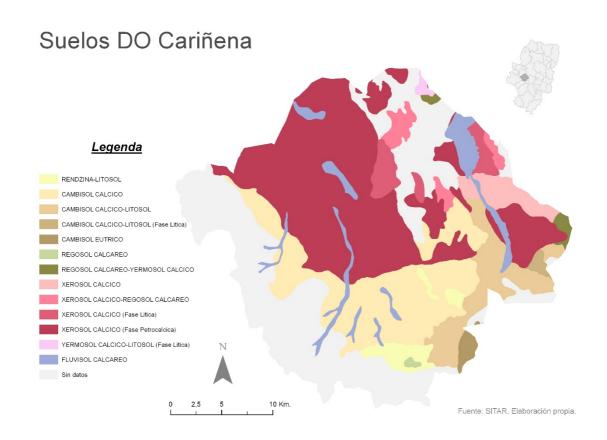
PEARRAS

CULARCITAS

from the rivers Jalón municipalities of Alfamén, Muel, de Huerva.



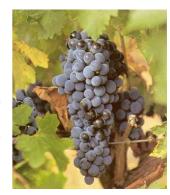




VARIEDADES

CABERNET SAUVIGNON

Downyshoots, white, withdarkcrimsonedges. Young leaves are villous, bulging, keeping the reddishhue in the limbedges. Adultleaves are orbicular, medium-sized, bulging, shiny, darkgreen, and deeply pentalobed. The petiolesinus is lyra-shaped, closedorwithslightlysuperimposededges. The clusters are small, cylindricaltoconical in shape, winged, withanaverageweight of 100 to 125 grams. The berries are small, spherical, black, withthick, hard skin. Firm and crisppulp, with a special taste recallingviolets and rowanberries, astringent taste. The wines obtained are veryrich in tannins and mustage for severalyears in oakbarrels in orderto open up and developalltheir aromas.



CARIÑENA (CARIGNAN)

Crooked, cottony shoots, white with crimson touches. Young yellowish leaves, cottony, which grow to become thin and shiny. Adult leaves are very big, orbicular, thick and shiny. The petiole sinus is U-shaped, moderately open. The clusters are quite big, cylindric-conical, compact, winged, with a quickly lignifying peduncle. The berries are medium-sized, with a diameter of about 15 mm, spheric, black, with thick, astringent skin. The good Carignan wines are alcoholic in content, very pigmented, a bit astringent.



CARIÑENA WHITE

This variety is the white mutation of Cariñena. The clusters are large and the berries are medium in size. It is fertile and in too rich soil it loses all its natural strength but, in return, it is capable of resisting the wind and high temperatures, which makes it a great ally against the climate change. It ripens late, it is sensitive to fungi, but controlling its vigor and planting it in hard soils such as slate or granite, its character can be unmatched. It produces wines of a golden yellow color, with a greenish reflection, unique finesse and freshness. Intense bouquet with hints of citrus, tropical and fresh Mediterranean herbs such as fennel and thyme and mineral backgrounds. In the mouth they present balance, softness and silky texture, with a fresh acidity.



CHARDONNAY

Stomp of uprightgrowinghabit. Cottonyyoungleaves, yellowygreenwithbronzehues, and bulgy. Adultleaves are medium-sized, orbicular, bulgy, shiny, intenselygreen, and softlylobed. The petiolesinus is lyra-shaped. The cylindric-conicalclusters are small. The berries are small, spheric, ambercoloured, withweak skin, earlyripening, and a characteristicsugarysweetflavour.

GARNACHA WHITE

Trailinggrowinghabit. Trunk of mediumvigour. Young leavesgrow extended. Pentagonal adultleaves of mediumsize, trilobed, darkgreenwithsomesheen, open lyrashapedpetiolesinus. Medium-sizedcluster, very compact, herbaceous visible peduncle. Medium-sizedberries, greenishyellow, withbloom, slightlyovoidshape, thick skin, whitepulp, colourlessjuice and neutral flavour.

GARNACHA RED

Uprightgrowinghabit. Extended youngleaves, pale green the upperones, and darker the lowerones. Pentagonal adultleaves of mediumsize, pale greenwith no sheen, U-shapedpetiolesinus. Medium-sizedclusters, regularly compact, visible semi-witheredpeduncle. Medium-sizedberries, blackwithbloom, spheroidshape. Grenache wine is highlyalcoholic, heavy, of anattractivegolden red colour; butitoxidiseseasily, getting old veryquickly.

JUAN IBAÑEZ

Uprightgrowinghabitwith extended youngleaves and pointed, nearly orbicular adultleaves of mediumsize, bottlegreencolourwithbarelysomesheen and open petiolesinus. Clusters of medium-size and compactibility; visible semi-witheredpeduncle. Medium-sizedberries, dark blue toblack, withthickbloom, nearly spheric, skin of mediumthickness, crunchypulp, colourlessjuice and neutral flavour.







MACABEO

Cottonywhiteshoots, crookedwithcrimsonedges. Villousyoungleaves, yellowy, verybulgy. Adultleaves are big, soft, ratheracutelylobed. The petiolesinus is lyrashaped, with more orlesssuperimposededges. The clusters are verybig, veryramified, pyramidal, and often, winged. The medium-sizedberries are spheric, of a beautifulgoldencolourwhenripe. The skin is quite thick. The wines are rich in alcohol, fruity, strawyellow-coloured. Whenvinified alone, as sparkling wine, can produce pearl wines.

MERLOT

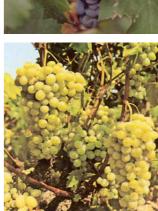
Cottony shoots, white with crimson edges. Villous, whitish young leaves. Adult leaves are medium to big, dark green, cuneate. The petiole sinus is lyra- or U-shaped, more or less closed. The clusters are cylindric, medium-sized, loose, sometimes winged. The berries are spheric, medium to small, dark-blue to black. The skin is moderately thick, and the pulp is juicy, with a pleasant taste. Merlot straight varietal wines have a respectable quality and are ready for consumption after two or three years. When blended with cabernet sauvignon, merlot grapes confer flexibility and lightness to the final product, allowing the wines to be consumed earlier.

MONASTRELL

Uprightgrowinghabit and vigoroustrunk. The leaves are green and extended whenyoung, and orbicular-cuneate, of mediumsize, apparently trilobed whenadult, with U-shapedpetiolesinus. Medium-sizedclusters, compact, evidentpeduncle, witheredto the firstbranch. Medium-sizedberries, blue, withabundantbloom, spheroidshape, thick skin, fleshypulp, colourlessjuice and neutral flavour.

MUSCAT OF ALEXANDRÍA

Cottony shoots, white with pink tips. Spidery young leaves with bronze-coloured edges. Adult leaves are medium-sized, orbicular, shiny, bulgy. The clusters are thick, cylindric-conical, winged and loose. Ellipsoidal berries, thick to very thick, yellowish-white, moderately thin skin, and fleshy pulp of musky flavour.



PARELLADA

Trailinggrowinghabit. Extended youngleaves, of reddish-greencolour. Adultleaves are big, orbicular, somesuperimposed, pentalobed, withbracket-shapedpetiolesinus. Bigsizedclusters, compact, visible semi-witheredpeduncle. Medium-sizedberries, spheric, yellow-coloured, fleshypulp, colourlessjuice, neutral flavour, and moderatelythick skin.







SAUVIGNON BLANC

Extremity of the young shoot is cottony with a slight reddish rim. Young leaf with green to tan color, cottony on the underside. Small-sized adult leaf, pentagonal in shape, marked upper lateral breasts, dark green upper surface with slight hairiness and a cottony underside. The cluster is small in size, medium compact, short conical. The small berry, ovoid in shape, turns green. The wine made from this variety has a medium-high alcohol content and a pale yellow color, with fruity aromas. They are very elegant and balanced dry white wines. Suitable for fermentation and aging in barrels.

SYRAH

Cottonyshoots, whitewithcrimsonedges. Villousyoungleaves, yellowy-whitecoloured. Adultleaves are medium-sized, orbicular, bulgy, and oftensinuate. The petiolesinus is lyra-shaped, more orlessclosed. The clusters are medium-sized, cylindric, compact, and sometimeswinged. The ovoidberries are small, of a beautifuldark-blue toblackhue and abundantbloom. The skin is fine, but quite resilient. The flesh is juicy, melting and has a pleasant taste.

TEMPRANILLO

Cottony shoots, white with light pink edges. Villous young leaves, orangish or bronze-coloured. Adult leaves are big, truncate in shape. The petiole sinus is lyra-shaped, closed, generally with superimposed edges. The clusters are medium to large-sized, long, narrow, cylindric, and sometimes winged. The medium-sized berries are spheric, blackish-blue, fleshy pulp and juicy, quite thick skin. The wines are rich in alcohol, very fragrant, quite pigmented and keep well.

VIDADILLO

Color the back of the internodes of a shoot green with red stripes. The adult leaf is darker, orbicular form, make more bloated, fall color: red. The berry size is larger, thicker skin, darker color. Less sugar, more intense color, higher content of polyphenols. The variety Vidadillo provides distinctive wines with high tannin component to influence the organoleptic properties. Provides wines with a clear aging barrel and bottle, and its high tannic the ideal component for blending with other varieties such as Grenache and Tempranillo.

VERDEJO

Cottony bud, cottony, with an intense reddish rim. Reddish leaf, slightly cottony on the underside. Adult leaf of medium size, orbicular, slightly marked lateral sinuses, dark green upper surface, underside practically hairless, although somewhat scratchy between the main nerves. Small cluster, loose compactness and short conical shape. Berry of small size, piriformis and green color. Produces mildly alcoholic, greenish-yellow wines with steely tones. They are very aromatic on the nose with aromas of bitter almond. They have a medium to high acidity.







in

MUNICIPALITIES



Aguarón, Aladrén, Alfamén, Almonacid de la Sierra, Alpartir, Cariñena, Cosuenda, Encinacorba, Fuendetodos, Longares, Mezalocha, Muel, Paniza, Tosos, Villanueva de Huerva y Vistabella de Huerva

TYPES OF WINE

The Wines bearing the ProtectedDesignation of Origin of Cariñena are red, rosé and white wines, from the followingcategories of wine products:

- Wine.
- Liqueur wine.
- Quality sparkling wine
- Sparkling wine.
- Wine of overripe grapes.

PRODUCTION OF DIFFERENT TYPES OF WINES

• WINE

- a) "CarbonicMaceration" white wine: vatting of whole grapes without crushingordestemmingthem, keeping a rich CO2 environmentwhile the intracelular fermentationtakes place, untilreaching a density (20/20) nothigherthan 1,080 at acontrolledtemperaturenothigherthan 25°C. Afterwards, bymeans of devatting and pressing, the alcoholicfermentationwill be completed.
- b) "CarbonicMaceration" red wine: vatting of whole grapes without crushingordestemmingthem, keeping a rich CO2 environment, while the intracellularfermentationtakes place, untilreaching a density (20/20) nothigherthan 1,060 at acontrolledtemperaturenothigherthan 25°C. Afterwards, bymeans of devatting and pressing, the alcoholicfermentationwill be completed.
- c) Semi-dry, "Semi-sweet and "Sweet wine: theywill be manufacturedwith the samewine production systems, being able to interrupt the fermentation, containing residual sugars. Or from dry wines, by means of sweetening the grape must, concentrated grape must, obtained in the coveredge ographical area and previously authorized by the administration.
- d) "Oak" and "Barrel": The ageing process will take place in oak barrels during the following mínimum periods:

- White and rosé: ≥30 days.

- Red wine: \geq 60 days.

• LIQUEUR WINE

e) Liqueur wine: can be producedusingall the authorized varieties. Moreover, the word "mistela" may be used for wines made from grape mustor mixture of grape musts with wine.

• QUALITY SPARKLING WINE

f) Quality sparkling wine: a 14ill14um14on and crianza process14illtake place, from the secondfermentationuntil the disposal of the lees, in the samebottlewhere the tirage is made and must meet the following requirements:

- -The tirage is madebetweenJanuary 1 and April 30 the year after the vintage.
- -The base wine usedmust be a wine coveredby the PDO. Furthermore, the 14ill14umconcentration of total sulphurousanhydridemust be 140 mg/l.
- -This type of wine 14illonly be allowed to be used for the filling of bottles at the time of disgorgement.
- -The self-rating 14illtake place after the disgorgement and beforeplacing the wine on themarket.

• SPARKLING WINE

g) Sparkling wine: has an excesspressure, due to endogenous carbondioxide in solution of notless than 1 bar and not more than 2.5 bar when kept at a temperature of 20°C in closed containers.

• WINE OF OVERRIPE GRAPES

h) "Late harvest" wine and "Naturallysweet": theymust have a natural alcoholicstrengthhigherthan 15 vol. and anacquiredalcoholicstrength (minimum) of 13% vol and a real volatileacidity of 0.9 g/l or 15 meq/l.

BARREL-AGED RED WINES

The elaboration, aging and bottling of the wines coveredby the Denomination of Origin will be carriedout in all cases in the wineriesregistered in the Registry of Wineries of the Denomination. In orderto be ableto use the following indications on the label, the aging process of the protected still wines must be carriedout in the mannerindicated in each case:

"Crianza": red wines aged for 24 months, of which at leastsix have remained in oakbarrelswith a maximum apacity of 330 litres; White and rosé wines with a minimum aging period of 18 months, of which at leastsix will have remained in oakbarrels of the same maximum capacity.

«Reserva»: red wines with a minimumaging period of 36 months, of which at least 12 will have remained in oakbarrels with a maximum capacity of 330 liters, and in the bottle for the rest of saidperiod; White and rosé wines with a minimum ging period of 24 months, of which at least six will have remained in oakbarrels of the same maximum capacity, and in the bottle for the rest of saidperiod.

«Gran Reserva»: red wines with a minimumaging period of 60 months, of which at least 18 will have remained in oakbarrels with a maximum capacity of 330 litres, and in the bottle for the rest of saidperiod; white and rosé wines with a minimum ging period of 48 months, of which at least six will have remained in oakbarrels of the same maximum capacity, and in the bottle for the rest of saidperiod.

«Añejo»: red, whiteor rosé wines subjected to a minimum aging period of 24 months in total, in anoak container with a maximum capacity of 600 litersor in a bottle.

«Oak»: wines that have remained in anoak container with a maximum capacity of 600 liters for a period of more than 30 days in the case of white wines and 60 days in the case of red wines.

«Noble»: wines subjected to a minimum aging period of 18 months in total, in oak containers with a maximum capacity of 600 liters or in bottles.



CARIÑENA WINE MUSEUM

Cariñena inaugurates its new Wine Museum: a sensorial journeywheretradition and modernity come together.

Cariñena, recentlynamed European City of Wine 2025, reaffirms its commitment topromote and preserve its rich and centuries-old wine culture. As part of this mission, the regioncelebrates the opening of a renovated wine museum, aninitiative that combines tradition and modernity too ffer a unique immersive experience in the world of wine.

1° The new museum, renamed Cariñena Wine Museum, wascreatedwith the aim of modernizing its content and adapting to the most current trends in muse ography. With a clear commitment to interactive technologies, this cultural space incorporates innovative tools such as 360-degree videos, video mapping experiences and interactive elements designed to enrich the visitor's journey. All this with the aim of creating an environment that invites the visitor to explore and experience in a sensorial way the various aspects that make up the wine universe.

The museum'sexhibitionspace is located both on the groundfloor and in the basement. Once the visitorenters the museum and passesthrough the reception and shop area, theyenter a circular spacewhere the visitor can enjoy a 360-degree surround video that attempts to convey in a spectacular way the essence of Cariñena, its people and its fields. 2° After this immersive experience, the tour continues to the basement, where, through ten sets, located in the spaces of old oilmills, the history of the wine trades is told, from the 14th century to the present day, through the use of holographic projections, spectacular lighting and sound and graphic support for explanatory content.

3° Next, concepts such as varieties, viticulture or the production and distribution of wine are developed in four large-scale video mappings with three-dimensional elements, which make the productions authentic visual spectacles.

4° In the followingthematicspace, and through interactive museumresources of differentsizes, the visitorwill be abletoplaywhilelearningconcepts of viticulture, toconsult data on the grape harvests of differentyearsor look for information on the cultural heritage of one of the 16 municipalities that make up the D.O. Cariñena.

5° The visitends in the shop area, where you can find n exclusive selection of products, both merchandising and from the land of the D.O. Cariñena.

6° In addition, the museum has a space for presentations and tastings, both for activities of the center and for companies interested in holding corporate events.

The museum has been conceived as a meeting point, which seeks to connect producers, consumers and wine lovers to create an enriching dialogue that fosters knowledge and passion for this ancient tradition.

Anexperience for all the senses

Beyondbeing a museum, this new spacebecomes a comprehensive experience in which visitors become protagonists. Through installations that appeal to the senses, users will be ableto feel, observe... and, ultimately, immerse themselves in the fascinating world of wine.

With this new cultural initiative, Cariñena consolidates its position as a reference point for wine tourismnotonly in Spain, butalso at a European level. Cariñena Wine Museum is, without a doubt, an essential stop for thosewhowishtodiscover the essence of a land that lives and breathes wine.

